


Quotation On CNC Drilling Tapping Milling Machine Center

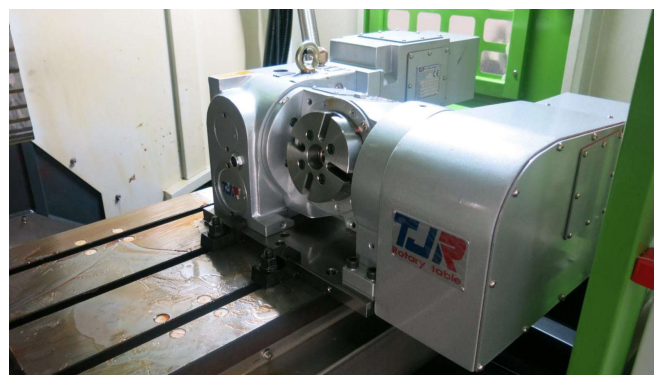
Model No.	Description	Picture	Qty	Unit	FOB Price (USD)/Set	Remarks
CX-640	Vertical 5 axis C Drilling Tapping Milling Machine Center		1	set	price depending on the selected parameters	System : Taiwan Syntec 200MA-5 Spindle speed:20000rpm-24000rpm. Open RTCP function 4 th / 5 th axis rotary table FAR-125 Brand: Taiwan TJR Min.indexing angle -0.001° 5 axis running simultaneously

Specification:

5 axis cnc drilling tapping machine center CX-640	
Auto Lubrication System:	auto evenly distributing lubrication
Tool Magazine:	Taiwan ATC Clip Arm type tool magazine (21 tools)
Bearing:	Japan NSK or German FAG optional
X/Y/Z-Axis Travel	600mm/400mm/300mm
Distance from Spindle Nose to Table	135mm-435mm
Distance from Spindle Center to Column Guide Rail	450mm
Working Table Size	700*420mm
Table Max Load	300kg
Maximum Tool Diameter	Φ80mm
Maximum Tool Weight	7kg
Tool Changing Time (Tool to Tool)	2.3seconds
T Slot	3pcs,size:18T,Interval:100mm
Main Spindle	Taiwan
Spindle Speed	20000rpm-24000rpm
Spindle Motor Power	5.5kw
X/Y/Z-Axis Motor Power	1.5kw/1.5kw/3.0kw
Rapid Traverse(X/Y/Z)	48000/48000mm/48000mm/min
Cutting Speed	1-12000mm/min
Spindle Taper Diameter	BT30
Positioning Accuracy (Japan JIS standard)	±0.005mm/300mm
Repeat Positioning Accuracy (Japan JIS standard)	±0.003mm/300mm
Total Electricity Demand	15kw-18kw
Machine Size(L*W*H)	2100×2000×2600mm
Machine Weight	3.5ton
Linear guide rail and ball screw	Taiwan Hiwin
Support Way	X/Y/Z Axis precision slide (Taiwan HIWIN/ PMI) 30mm wide P grade
Ball screw	X ,Y: Φ28、 Z : Φ32 P16 C3grade (Taiwan HIWIN/PMI)

Coupling	German BK3 SW*J
Main electrical accessories	German Schneider, Merlin Gerin
Circuit breakers and relays	German Schneider, Merlin Gerin
Working LED lamp	Taiwan
Hand control electronic hand wheel	Taiwan
Accessories	<ol style="list-style-type: none"> 1. Tool box (1 set) 2. Tool Holder(2 pcs) 3. vise and Lock knife seat (1 set) 4. Machine operating manual 5. Operation and programming manual 6. Servo Motor and Controller Manual 7. High pressure spray gun(1 pcs) 8. Hand Wheel

Machine Images:

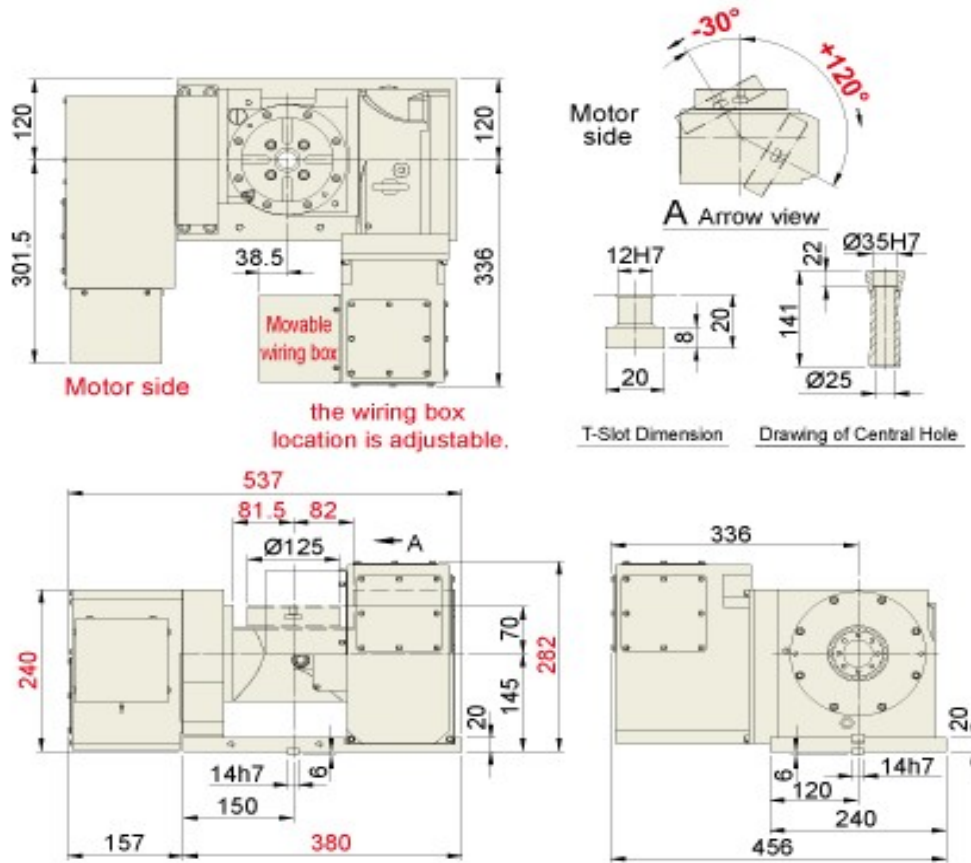


TJR 5th axis rotary table: FAR-125

CNC Tilting Rotary Tables Min. indexing angle -0.001°

FAR Series

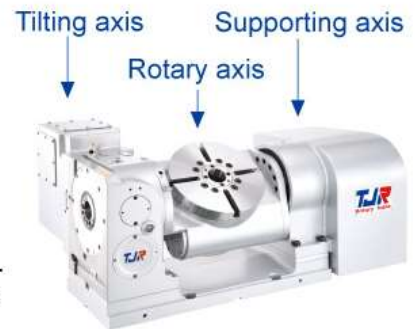
Dual-axis dual-arm type (**Powerful** Pneumatic Brake)



- 1 Both the tilting axis and rotary axis use radial & axial bearings.
- 2 Because the tilting axis normally needs to bear heavy load, Japanese-made worm and worm gear are employed to improve wear resistance and precision of tilting axis. **standard component** (It's wear life is 2.6 times longer than aluminum bronze PBC3.)
- 3 A hydraulic brake for tilting axis is optional.



Workpiece sample – 5 axis simultaneous contouring



Payment Term:

Payment:40% deposit,the balance will be paid before shipping.

Delivery:

15-20 days after received the deposit payment.